

## PUSH ON HOSE ASSEMBLIES



- 1 Using a fine tooth hacksaw or XRP Cut-Off Blade, cut the hose at the required length.



- 2 Clean away any loose debris from both ends and inside the hose. Secure a fitting in a bench vise and attach hose end to the fitting.



- 3 Lubricate the fitting tail and inside the hose. For easier fitting, you can use a hot air gun to gently warm the hose or place the end of the hose in very hot water.



- 4 Push the hose over the fitting tail, until it is tight behind the hose finisher.

- 5 Hose assembly should be cleaned and tested to **twice the maximum operating pressure**. Hose assembly should also be checked for any leakage under **normal operating conditions**.

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