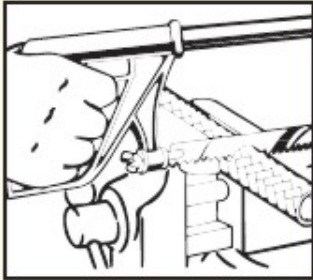


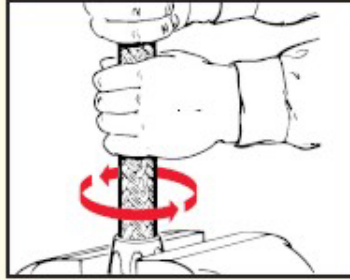
INSTALLATION TIPS



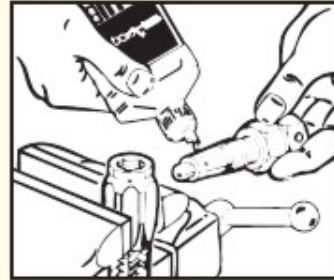
POWER STEERING HOSE ASSEMBLIES



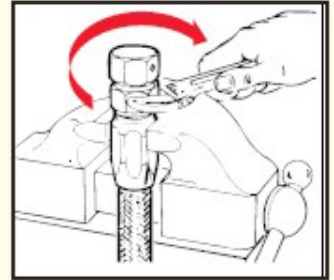
Step 1. Cut hose square with fine-tooth hacksaw or cut-off wheel.



Step 2. Put socket in vise. Screw hose counterclockwise into socket until it bottoms. When assembling long lengths of hose, it may be preferred to put hose in vise just tight enough to prevent from turning, and screw socket onto the hose counterclockwise until it bottoms. Back off 1/4 turn.



Step 3. Lubricate nipple, mandrel and inside of hose liberally with assembly lube.



Step 4. Screw nipple clockwise into socket and hose. Leave a 1/32 clearance between nipple hex and socket.

Note: It is recommended that all hose assemblies be proof pressure checked at twice the operating pressure

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